Handwerkskammer Dresden

CERTIFICATE

Conformity of the Factory Production Control

2370-CPR-2013.00028.008

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

Construction product	**Structural components and kits for steel structures to EXC3 according to EN 1090-2**
Intended use	for load-bearing structures in all types of buildings
CE – marking method	ZA.3.2 and ZA.3.4 acc. to EN 1090-1:2009+A1:2011
	produced by or for
Manufacturer	**Lucas GmbH** **Weißbacher Straße 67 a** **01936 Königsbrück** **GERMANY**
Manufacturing plant Production facility of the manufacturer	Lucas GmbH Weißbacher Straße 67 a 01936 Königsbrück Germany
Confirmation	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard **EN 1090-1:2009+A1:2011** under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein.
Date of first issue	2013-06-28
Next Surveillance audit	2028-09-19
Period of validity	This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plant are not modified significantly.
Remarks	see reverse
Place and date of issue	Dresden, 2026-10-01 Dipl.-Ing. (FH) Eichhorn

Notified Body HWKDD 2370 der Zertifizierungsstelle Handwerkskammer Dresden

Dipl.-Ing. (FH) Scheller
Head of certification body

EA EUROPEAN RECOGNITION

DAkkS Deutsche Akkreditierungsstelle D-ZE-18777-01-00

Certificate number: 2370-CPR-2013.00028.008

Remarks The Notified Body - 2370 HWK Dresden has performed the initial inspection of the/of manufacturing plant(s) and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

General provisions

The conditions of the standard EN 1090-1:2009+A1:2011, from section B. 4.1 until including section B. 4.4, must be fulfilled.

The requirements of EN 1090-1:2009 + A1: 2011, section B. 4.3 are observed. These refer to the annual statements to be submitted in writing of the manufacturer to the Notified Body.

The General Terms and Conditions of the HWK Dresden apply in the currently valid version.

Handwerkskammer Dresden

Welding Certificate

HWKDD-EN1090-2.00025.2013.008

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	**Lucas GmbH** **Weißbacher Straße 67 a** **01936 Königsbrück** **GERMANY**
welding shop	Lucas GmbH, Weißbacher Straße 67 a, 01936 Königsbrück, GERMANY
Technical specification	**EN 1090-2:2018+A1:2024**
Execution class(es)	**EXC3 according to EN 1090-2**
Welding processes (Reference no. acc. to DIN EN ISO 4063)	111 - Manual metal arc welding 135 - Metal active gas welding 141 - TIG gas tungsten arc welding
Material groups	1.1, 1.2 according to EN ISO 15608 and EN 1090-2, table 2 and 3 8.1 according to EN ISO 15608 and EN 1090-2, table 4
Responsible Welding Coordinator (Title, Surname, Name, Qualification, Date of birth)	[redacted]
Substitute (Title, Surname, Name, Qualification, Date of birth)	[redacted]
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
Validity start	2013-06-28
Period of validity	2028-09-19
Remarks	see reverse

Zertifizierungsstelle HWKDD der Handwerkskammer Dresden

Place and date of issue	Dresden, 2026-10-01 Dipl.-Ing. (FH) Eichhorn

Dipl.-Ing. (FH) Scheller
Head of certification body

Certificate number: HWKDD-EN1090-2.00025.2013.008

Remarks:

General Terms

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.

2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.

3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer

4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.

5. The following changes must be reported to the inspection authority:

   a) New production or significant changes to essential manufacturing facilities;

   b) Change of the welding coordinator;

   c) inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)

   d) new essential manufacturing facilities

   The inspection authority will cause a supplementary examination in the cases cited

6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

distributor

1. Applicant
2. File

Handwerkskammer Dresden

Zertifikat

Zertifikat-Nr.: 072-24-03

Es wird hiermit bescheinigt, dass das Unternehmen

Lucas GmbH

Weißbacher Straße 67 a
01936 Königsbrück

für den Anwendungsbereich
Maschinenbau, Schweißbaugruppen

den Nachweis erbracht hat, die schweißtechnischen Qualitätsanforderungen nach der Norm

DIN EN ISO 3834-2

in dem auf der Rückseite angegebenen Umfang zu erfüllen.

Gültigkeitsbeginn	20.09.2024
Gültigkeitsdauer	19.09.2028

Dresden, 02.10.2026
Ausstellungsort/-datum

Zertifizierungsstelle HWKDD der Handwerkskammer Dresden

Dipl.-Ing. (FH) IWE Scheller
Leiter der Zertifizierungsstelle

EUROPEAN RECOGNITION
DAkkS Deutsche Akkreditierungsstelle D-ZE-18777-01-00

Zertifizierungsstelle der Handwerkskammer Dresden, Am Lagerplatz 8, D-01099 Dresden
+49 351 4640 516 | zertifizierung@hwk-dresden.de | www.hwk-dresden.de/zertifizierung

Geltungsbereich zum Zertifikat-Nr.: 072-24-03

Der Nachweis wurde für folgenden Umfang erbracht:

Anwendungsbereich	Ausrüstungen und Komponenten für den Stahl-, Metall-, Maschinen- und Anlagenbau
Schweißprozesse	111, 131, 135, 141 nach DIN EN ISO 4063
Grundwerkstoffe	1.1, 1.2, 8.1, 23 nach EN ISO 15608:2026
Schweißaufsichtsperson *(Name, Vorname, Geburtsdatum, Qualifikation)*	[redacted]
Vertreter *(Name, Vorname, Geburtsdatum, Qualifikation)*	[redacted]
Bemerkungen *(Einschränkungen/Erweiterungen)*	